



### Pipe Beveller

Developed by:		Approved by:	Date created:	Last revision:
Jason M. Moffatt		G. Kaluzniak	January , 2016	December 1, 2022
Possible Hazards Present	Personal Protection Required		Additional Training	
<ul style="list-style-type: none"> <li>- Projectiles</li> <li>- Exposed Cutting Bit</li> <li>- Cuts/Lacerations</li> <li>- Particles in eyes</li> </ul>	<ul style="list-style-type: none"> <li>- Safety Glasses</li> <li>- Steeled Toed Boots</li> <li>- Gloves</li> <li>- Hearing Protection</li> </ul>		<ul style="list-style-type: none"> <li>- PPE</li> </ul>	
<ol style="list-style-type: none"> <li>1. Remove tool from waterproof case. Check that there is 1-inch clearance between tool collar and bit. Use small bit for 6 inch and under, large for 6 to 12 inches.</li> <li>2. Make a smooth 90 DEG cut to pipe end.</li> <li>3. Clean and wipe inside and outside of pipe end.</li> <li>4. Check depth of bit.</li> <li>5. Install battery pack.</li> <li>6. Place plate evenly against pipe end, start tool and slowly bring end bearing into contact with pipe.</li> <li>7. Move tool around pipe in a smooth counter clockwise rotation.</li> <li>8. Use at least 2 passes for good results.</li> <li>9. Stop tool and inspect pipe end. If there is a ridge of material at the very end of the pipe the tool can be adjusted, or ridge can be scrapped off.</li> <li>10. The slight ridge at the top of the bevel can be scrapped off as well if desired.</li> <li>11. Once beveling is complete, remove battery, clean beveller and return to case.</li> </ol>				
<p><b>Documentation/Legislation</b>                  Workplace Safety and Health Regulation,                  M.R. 217/2006</p> <p>6 Personal Protective Equipment</p>			<p><b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b></p>	