



Oxygen & Acetylene Tanks – Changing

Developed by:	Approved by:	Date created:	Last revision:
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Possible Hazards Present	Personal Protection Required	Additional Training	
<ul style="list-style-type: none"> - Explosion - Muscle strain - Burns 	<ul style="list-style-type: none"> - CSA Footwear - CSA Safety Glasses - Gloves 	<ul style="list-style-type: none"> - PPE 	
<ol style="list-style-type: none"> 1. Close valves on tanks. 2. Press torch handle to disperse oxygen and acetylene. 3. Disconnect hoses. 4. Remove empty cylinders. 5. Replace with full cylinders. 6. Ensure hoses are connected as per color coding. 7. Connect hose strap. 8. Open valves slowly. 9. Check for leaks with soap solution. 10. Ensure pressure gauges are set at the proper pressure. 11. Ensure oxygen and acetylene flow freely when turned on. 			
Documentation/Legislation Workplace Safety and Health Regulation, M.R. 217/2006 4 - General Workplace Requirements 5 - First Aid 6 - Personal Protective Equipment 19 - Compressed Gas Equipment 35 - W.H.M.I.S. Requirements, Labelling, MSDS 36 - Chemical & Biological Substances		<p>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</p>	