



### Mixer - Operating from Rear

Developed by:		Approved by:	Date created:	Last revision:
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Possible Hazards Present		Personal Protection Required		Additional Training
<ul style="list-style-type: none"> <li>- Pinch Points</li> <li>- Splashing concrete</li> <li>- Slip/fall hazard</li> <li>- Excessive noise</li> </ul>		<ul style="list-style-type: none"> <li>- CSA Footwear</li> <li>- CSA Safety Glasses</li> <li>- CSA Hard Hat</li> <li>- CSA Hearing Protection</li> <li>- Gloves</li> <li>- High Visibility Vest</li> </ul>		- PPE
<ol style="list-style-type: none"> <li>1. If pouring directly, no mixer will be within a distance equal to the depth of any excavation.</li> <li>2. Mount, swing, and align chutes appropriate to job-site application.</li> <li>3. Do Not attach job-built chutes to truck's chutes.</li> <li>4. Ensure that area below ladder, rungs, and rear platform are free and clear of mud, ice, snow, etc.</li> <li>5. Maintain 3-point contact and face truck when climbing up and down ladder to access rear pedestal. NEVER jump down from rear of mixer truck.</li> <li>6. Slow mixing drum down to reduce splashing concrete, check slump.</li> <li>7. Change drum rotation from mixer to discharge.</li> <li>8. Unload concrete at appropriate speed, maintaining contact with pump operator/contractor.</li> <li>9. Concrete splashed on bare skin requires immediate rinsing with water.</li> <li>10. Beware of pinch points around ladder hinges, chute swivels, flip chute, fill hopper, drum rollers and turning drum.</li> <li>11. NEVER attempt to reach into turning drum, area between turning drum and chute and/or drum rollers. These are critical pinch points requiring extreme caution.</li> <li>12. Beware of loose clothing when climbing up or down from rear platform and near drum and rollers.</li> <li>13. As important as it is to be aware of your surroundings, the priority focus should be the safe operation of the mixer. Distractions can lead to serious consequences.</li> </ol>				
<b>Documentation/Legislation</b> Workplace Safety and Health Regulation, M.R. 217/2006  6 Personal Protective Equipment 22 Powered Mobile Equipment			<p><b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b></p>	