



### Front End Loader

Developed by:		Approved by:		Date created:		Last revision:	
B White Safety Coordinator		Jason Moffat		April 2009		December 1, 2022	
Possible Hazards Present			Personal Protection Required			Additional Training	
<ul style="list-style-type: none"> <li>- Slips/falls when entering/exiting loader</li> <li>- Pinch points</li> <li>- Tips/roll overs</li> <li>- Pedestrians</li> <li>- Overhead wires</li> </ul>			CSA approved <ul style="list-style-type: none"> <li>- hard hats</li> <li>- footwear</li> <li>- hearing protection</li> </ul> Suitable work clothing			- Operator training	
<ol style="list-style-type: none"> <li>1. Operator must be trained to operate the specific loader.</li> <li>2. Operator must read and understand the operator’s manual.</li> <li>3. Complete a pre op inspection of the loader</li> <li>4. Complete daily maintenance checks (fluids, etc.)</li> <li>5. Check the work area for hazards. (holes, overhead lines, other equipment and personnel)</li> <li>6. Ensure all utilities have been marked.</li> <li>7. Enter and exit loader using proper procedure</li> <li>8. Start the loader and check all gauges, lights and alarms.</li> <li>9. Always wear the seat belt.</li> <li>10. Operate the controls from the seat only.</li> <li>11. Ensure loader is operated on level ground.</li> <li>12. Do not exceed loader or bucket weight capacities.</li> <li>13. Ensure the load in the bucket is balanced.</li> <li>14. Do not turn when the bucket is raised.</li> <li>15. Travel with the bucket in the lowest possible position.</li> <li>16. Ensure the park brake is engaged and bucket is lowered before exiting the loader.</li> <li>17. Do not allow passengers.</li> <li>18. Do not use the bucket as a work platform.</li> <li>19. <b>REPORT ANY DANGEROUS SITUATIONS TO THE SUPERVISOR.</b></li> </ol>							
Documentation/Legislation Workplace Safety and Health Regulation, M.R. 217/2006  20 Vehicular and Pedestrian Traffic 22 Powered Mobile Equipment				<p><b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b></p>			