



SAFE WORK PRACTICE

TITLE	Fabrication
GENERAL	Protecting workers from injuries associated with fabrication processes
APPLICATION	Fabrication crews are required for special pipe assemblies such as flow control valves, side taps, scraper launchers, or traps.
PROTECTIVE MECHANISMS	Safe work procedures Welding procedures Sandblasting procedures Air quality monitors PPE MSDS Permit system ERP (Emergency Response Plan)
SELECTION AND USE	As per safe work procedures
FOREMANS RESPONSIBILITY	Foremen are responsible to facilitate and/or provide proper instruction to their workers on protection requirements and training Hazard analysis Work site inspection
WORKER RESPONSIBILITY	<ol style="list-style-type: none"> 1. Regularly inspect equipment. 2. Remain within the operator's line of vision. 3. Shut off equipment when re-fuelling. 4. Utilize a signal person. 5. Keep flammable materials out of weld areas. 6. Inspect any slings before use. 7. Stay out of radiographic area during x-ray. 8. Do not ride on equipment unless appropriate seating is available. 9. Do not breathe welding fumes.