



### Equipment Blades - Changing

Developed by:		Approved by:	Date created:	Last revision:
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Possible Hazards Present		Personal Protection Required		Additional Training
<ul style="list-style-type: none"> <li>- Pinch Points</li> <li>- Muscle Strains</li> <li>- Crushed by Machine/Blade</li> </ul>		<ul style="list-style-type: none"> <li>- CSA Safety Glasses</li> <li>- CSA Footwear</li> <li>- Hand Protection</li> </ul>		<ul style="list-style-type: none"> <li>- PPE</li> <li>- Operator Certificate</li> </ul>
<ol style="list-style-type: none"> <li>1. Two qualified people are required for this task.</li> <li>2. Move machine to level ground.</li> <li>3. Make sure all tools and new blades are on hand.</li> <li>4. Lift blade to proper working level and block under frame.</li> <li>5. Shut off engine and ensure brakes are applied.</li> <li>6. Avoid being under blade at any time.</li> <li>7. Clean dirt off blade and apply penetrating oil if needed.</li> <li>8. Using proper wrench or socket loosen all bolts.</li> <li>9. Remove bolts leaving a few to hold blade.</li> <li>10. With help remove last bolts and blade.</li> <li>11. With help install new blade and bolt into place.</li> <li>12. Tighten or torque to proper specs.</li> </ol>				
<p><b>Documentation/Legislation</b>                  Workplace Safety and Health Regulation,                  M.R. 217/2006</p> <p>Part 6 - Personal Protective Equipment                  Part 8 - Musculoskeletal Injuries                  Part 16 - Machines, Tools &amp; Robots                  Part 17 - Welding &amp; Allied Processes</p>			<p><b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b></p>	