



### Crawler Loader

Developed by:	Approved by:	Date created:	Last revision:
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Possible Hazards Present	Personal Protection Required	Additional Training	
<ul style="list-style-type: none"> <li>- Other workers and equipment</li> <li>- Vehicle damage</li> <li>- Slip/Trip</li> <li>- Pinch points</li> <li>- Equipment Malfunction</li> </ul>	<ul style="list-style-type: none"> <li>- Steel toed boots</li> <li>- Hard hat</li> <li>- Hearing Protection</li> <li>- Safety Vest</li> </ul>	<ul style="list-style-type: none"> <li>- PPE</li> <li>- Operator Certificate</li> <li>- Fit test</li> </ul>	
<ol style="list-style-type: none"> <li>1. Before work begins, discuss job to be done with all involved.</li> <li>2. Inspect the work area and surroundings; secure area.</li> <li>3. Survey the work area for hazards.</li> <li>4. Perform pre-trip inspection of equipment checking for leaks, proper operation of all parts.</li> <li>5. Enter &amp; exit machine using 3 point contact method.</li> <li>6. Start up machine and let it warm up for a sufficient amount of time.</li> <li>7. Check the back up alarm, gauges, hydraulics and brakes.</li> <li>8. Follow through with task carefully. Always be aware of surroundings.</li> <li>9. Push only what the equipment can safely handle.</li> <li>10. Always be aware of people and obstructions in the working area.</li> <li>11. Park on level ground with the bucket on the ground.</li> <li>12. Allow enough cool down time before shutting off.</li> <li>13. When finished operation for the day turn the Master Ignition Switch to the OFF Position.</li> </ol>			
<b>Documentation/Legislation</b> Workplace Safety & Health Regulations M.R.217/2016  6 Personal Protective Equipment 16 Machines, Tools and Robots 20 Vehicular and Pedestrian Traffic 22 Powered Mobile Equipment		<b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b>	