



### Conveyor Operation

Developed by:		Approved by:	Date created:	Last revision:
Jason M. Moffatt		G. Kaluzniak	January , 2016	December 1, 2022
Possible Hazards Present	Personal Protection Required		Additional Training	
<ul style="list-style-type: none"> <li>- Pinch Points</li> <li>- Falling</li> <li>- Wrenches slipping</li> </ul>	<ul style="list-style-type: none"> <li>- CSA Footwear</li> <li>- CSA Safety Glasses</li> <li>- Safety Vest</li> <li>- Hard Hat</li> </ul>		<ul style="list-style-type: none"> <li>- PPE</li> <li>- Operator Training</li> </ul>	
<ol style="list-style-type: none"> <li>1. Daily maintenance check of all equipment. Start genset, let warmup.</li> <li>2. Ensure visual sight of all employees before starting up.</li> <li>3. Start up stacker and conveyor.</li> <li>4. Start screen dock.</li> <li>5. Start cone unit.</li> <li>6. Start jaw.</li> <li>7. Start material feed belt.</li> <li>8. If all is working properly, start feeding screen deck with material to be crushed.</li> </ol> <p>Safe Work Procedure</p> <ol style="list-style-type: none"> <li>1. Stand clear of material discharge and feed areas at all time. Materials can be ejected or ricochet unexpectedly from the feed and discharge openings.</li> <li>2. Shut off and lock out controls before lubricating or performing and maintenance or adjustments.</li> <li>3. Never apply belt dressing to conveyor or V belts when equipment is operating.</li> <li>4. Conveyor belts are designed to transport bulk materials only. Do not allow personnel to ride on belt.</li> <li>5. Keep clear of head and tail pulleys and idlers while conveyor is in operation.</li> <li>6. Keep clear of all moving parts during operation. If belt gets jammed, turn off and lockout power source to fix problem.</li> <li>7. Do not attempt to align or train the troughing or return rolls while the conveyor is in operation.</li> <li>8. Do not clean up spilled materials near conveyor while the equipment is in operation.</li> <li>9. When finished operation for the day turn the Master Ignition Swith to the OFF position</li> </ol>				
Documentation/Legislation				
<p>6 – Personal Protective Equipment                  12 - Hearing Conservation &amp; Noise Control                  16 - Machines, Tools, &amp; Robots                  22 - Powered Mobile Equipment                  2 - Safe Work Procedure</p>			<p><b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b></p>	