



### Bucket Teeth – Changing

Developed by:		Approved by:		Date created:		Last revision:		
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Possible Hazards Present			Personal Protection Required			Additional Training		
<ul style="list-style-type: none"> <li>- Crush by Machine</li> <li>- Muscle Strain</li> <li>- Pinch Points</li> </ul>			<ul style="list-style-type: none"> <li>- CSA Safety Glasses</li> <li>- CSA Footwear</li> <li>- Hand Protection</li> </ul>			<ul style="list-style-type: none"> <li>- PPE</li> </ul>		
<ol style="list-style-type: none"> <li>1. Park equipment on level ground with brake applied.</li> <li>2. Raise bucket, place support blocks and lower bucket onto blocks.</li> <li>3. Hammer out pins, using punch from left to right.</li> <li>4. Remove teeth with hammer.</li> <li>5. Clean shank with wire brush.</li> <li>6. Install new teeth.</li> <li>7. Drive pin lock in, left to right.</li> <li>8. Clean up tools and work area.</li> <li>9. Raise bucket and remove support blocks.</li> </ol>								
<b>Documentation/Legislation</b> Workplace Safety and Health Regulation, M.R. 217/2006  6 - Personal Protective Equipment 8 - Musculoskeletal Injuries 22 - Powered Mobile Equipment 16 - Machines, Tools, and Robots				<p><b>This Safe Work Procedure will be reviewed anytime the task, equipment or materials change and at a minimum every three years.</b></p>				